



BEND DIE LIST

CENTERLINE RADIUS

.094" (3/32") OD
.094 X .250
.125" (1/8") OD
.125 X .150
.125 X .183
.125 X .250
.125 X .305
.125 X .365
.125 X .430
.125 X .4875
.125 X .500
.125 X .530
.125 X .532
.125 X .6925
.125 X .720
.125 X .940
.125 X 1.125
.125 X 1.750
.125 X 1.808
.125 X 1.930
.125 X 2.000
.156" (5/32") OD
.156 X .320
.156 X .390
.156 X .500
.156 X .565
.156 X 1.180
.1875" (3/16")
.1875 X .240
.1875 X .260
.1875 X .262
.1875 X .310
.1875 X .370
.1875 X .435
.1875 X .460
.1875 X 1.27
.236" (6MM)
.236 X .375
.250" (1/4") OD
.250 X .250
.250 X .360
.250 X .375
.250 X .390
.250 X .480
.250 X .490
.250 X .500
.250 X .510
.250 X .540
.250 X .550
.250 X .560

.250 X .575
.250 X .580
.250 X .600
.250 X .623
.250 X .635
.250 X .680
.250 X .700
.250 X .730
.250 X .740
.250 X .750
.250 X .780
.250 X .860
.250 X .900
.250 X .960
.250 X .970
.250 X .980
.250 X 1.000
.250 X 1.070
.250 X 1.150
.250 X 1.250
.250 X 1.330
.250 X 1.340
.250 X 1.430
.250 X 1.600
.250 X 1.750
.250 X 1.865
.250 X 2.000
.250 X 2.250
.250 X 2.380
.250 X 3.970
.312" (5/16") OD
.312 X .330
.312 X .437
.312 X .469
.312 X .500
.312 X .525
.312 X .590
.312 X .650
.312 X .700
.312 X 1.000
.312 X 1.080
.312 X 1.130
.312 X 1.370
.312 X 1.550
.312 X 1.750
.375" (3/8") OD
.375 X .385
.375 X .417
.375 X .422
.375 X .465
.375 X .490
.375 X .500
.375 X .560
.375 X .615
.375 X .625
.375 X .650

.375 X .660
.375 X .670
.375 X .730
.375 X .735
.375 X .7356
.375 X .740
.375 X .750
.375 X .800
.375 X .830
.375 X .860
.375 X .924
.375 X .937
.375 X .940
.375 X .970
.375 X 1.080
.375 X 1.090
.375 X 1.100
.375 X 1.125
.375 X 1.195
.375 X 1.200
.375 X 1.230
.375 X 1.240
.375 X 1.250
.375 X 1.330
.375 X 1.450
.375 X 1.470
.375 X 1.680
.375 X 1.750
.375 X 1.900
.375 X 1.920
.375 X 1.950
.375 X 2.000
.375 X 2.050
.375 X 2.100
.375 X 2.150
.375 X 2.250
.375 X 2.350
.375 X 2.400
.375 X 2.850
.375 X 3.600
.375 X 3.900
.375 X 3.930
.375 X 4.150
.375 X 4.200
.375 X 6.000
.437" (7/16") OD
.437 X 1.750
.472" (12MM)
.472 X .787
.472 X 1.000
.472 X 1.540
.500" (1/2") OD
.500 X .746
.500 X .750
.500 X .800

.500 X .860
.500 X .875
.500 X .940
.500 X .950
.500 X .965
.500 X 1.000
.500 X 1.075
.500 X 1.078
.500 X 1.090
.500 X 1.125
.500 X 1.150
.500 X 1.210
.500 X 1.220
.500 X 1.250
.500 X 1.375
.500 X 1.450
.500 X 1.500
.500 X 1.520
.500 X 1.630
.500 X 1.750
.500 X 1.900
.500 X 1.940
.500 X 1.960
.500 X 1.982
.500 X 2.000
.500 X 2.160
.500 X 2.190
.500 X 2.250
.500 X 2.450
.500 X 2.500
.500 X 2.750
.500 X 2.900
.500 X 2.980
.500 X 3.840
.500 X 5.250
.500 X 6.760
.625" (5/8") OD
.625 X .987
.625 X 1.225
.625 X 1.375
.625 X 1.458
.625 X 1.575
.625 X 1.670
.625 X 1.750
.625 X 2.225
.625 X 2.233
.625 X 2.900
.625 X 2.950
.750" (3/4") OD
.750 X .975
.750 X 1.050
.750 X 1.100
.750 X 1.125
.750 X 1.250
.750 X 1.450
.750 X 1.700

.750 X 2.000
.750 X 2.150
.750 X 2.400
.750 X 2.400
.750 X 3.000
.750 X 3.195
.750 X 4.000
.750 X 5.750
.750 X 7.000
.750 X 7.325
.750 X 9.290
.875" (7/8") OD
.875 X .875
.875 X 1.100
.875 X 1.940
.875 X 2.125
.875 X 3.000
.875 X 3.900
1.000" OD
1.000 X 1.000
1.000 X 1.500
1.000 X 2.000
1.000 X 3.000
1.000 X 3.900
1.000 X 5.000
1.000 X 6.875
1.125" OD
1.125 X 4.000
1.250" OD
1.250 X 2.000
1.250 X 2.625
1.250 X 3.000
1.500" OD
1.500 X 1.500
1.500 X 2.250
1.500 X 3.000
1.500 X 4.000
1.500 X 4.750
1.500 X 6.000
2.000" OD
2.000 X 3.000
2.000 X 4.000
2.000 X 5.000
3.000" OD
3.000 X 5.000